



33 Loctite 680 (92-809833)

A = TO BASE OF OIL PUMP

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		821371A 3	INDUCTION MANIFOLD	1	[S/N-USA-0G380074/ BEL-99053	1
1		821371A 2	INDUCTION MANIFOLD	1	[S/N-USA-0G380075/ BEL-99053	1
2	21	42623 1	CHECK VALVE	1		1,4
3	22	823563	FITTING (BARBED)	1		1
4		NSS	DOWEL PIN (COMPONENT OF RE	4	[S/N-0G380074/ BEL-9905360 &	5,1
5	16	816194 6	STUD (M6 X 1 X 44)	2		1
6	16	823779	STUD (M6 X 1 X 55)(STUD ATTAC	2		1
7	10	821300 40	SCREW (M6 X 40)(SCREW ATTAC	2		1
8	32	99130122	TUBING (12 1/2 IN.)	1		1
9	10	817427 30	SCREW (M8 X 30)	8	[S/N-0G380075/ BEL-9905361 &	
9	10	40011149	SCREW (M8 X 1.25 X 25 HEX FLA	8	S/N-USA-0G380074/BEL-(30)-990	1
10	34	812880A 2	REED ASSEMBLY	2	S/N-USA-0G380074/BEL-(30)-990	1
11	14	42982	TAB WASHER	2	S/N-USA-0G380074/BEL-(30)-990	1
12		812879 1	RETAINER-REED	2	(40 H.P.)S/N-USA-0G380074/BEL	1,4
13		825267	RETAINER-REED	2	(30 H.P.)S/N-USA-0G380074/BEL	1
14	10	40001 71	SCREW (M6 X 1 X 16 HEX HEAD	2	S/N-USA-0G380074/BEL-(30)-990	1
15	27	821370	GASKET-MANIFOLD	1	S/N-USA-0G380074/BEL-(30)-990	2,1
16		830246A 2	REED VALVE	1	(30 H.P.) [S/N-USA-0G380075/BE	
16		830246A 1	REED VALVE	1	(40 H.P.) [S/N-USA-0G380075/BE	
-	27	822420A94	GASKET SET	1		
-		808569A97	POWERHEAD	1		4